Control and status messages for controllers: 19.10.2020 EM-241C, EM-243C, EM-A24C, EM-A34C, EM-282C, EM-288C, EM-324C, EM-341C, EM-348C, EM-362C, EM-363C

Protocol v2.2. Check version with info msg.

Read status 1

Data bytes	Value/range	Description		
Slave address	1 – 247			
Read holding registers	3			
Address msb	0x04	Address 41101		
Address lsb	0x4C			
Quantity msb	0	It can be selected to read all or only part of the status data. When zero is used all status data is returned.		
Quantity lsb	0-5	Note that quantity is as 16bit registers, but data can have 8bit, 16bit and 32bit values.		
CRC lsb	0-255	Read only status data that is needed to keep com. fast.		
CRC msb	0-255			

Read status 1 response

Data bytes	Value/range	Description
Slave address	1 – 247	
Read holding registers	3	
Byte count	2-10	
Bus mode	0-3	0=Bus not controlling direction, 1=Bus controls direction, 2=Bus control with 5s timeout, stop at timeout, 3=Bus control with local buttons stop. Returns to 0 in bus mode 2 when timeout and in bus mode 3 when local stop.
Direction	0-3	0=off, 1=Forw ard, 2=Stop, 3=Backw ard
Speed	0-255	* Motor speed value. 255 = 100%.
Motor current	0-255	Measured motor current. 10=1A. ***
Current limit	0-255	Motor current limit value.
Supply voltage	0-255	** Measured supplyvoltage. 10V=25.
Fault code	0-7	1=over current, 2=over heat, 3=zero current stop, 4=timeout, 5=over voltage, 7=fault in.
Speed2 input	0-255	Analog value of speed 2 input.
Inputs	0-63	Fw d,rev,stop,speed2, limit fw d, limit rev inputs state on/off show n as bitmap: Fw d=bit0,rev=bit1,stop=bit2, speed2=bit3, limit fw d=bit4, limit rev=bit5.Example: bitmap 0b00001001 means fw d and speed2 inputs are on, others are off.
Not in use	0	
CRC lsb	0-255	
CRC msb	0-255	

* Speed can have value even when motor output is off. This can happen when freewheel is activated f.ex. In overvoltage fault.

EM-241C-48V 10V=16. *EM-282 1=1A starting from bus minor v4.

Read status 2

Data bytes	Value/range	Description
Slave address	1 – 247	
Read holding registers	3	
Address msb	0x04	Address 41201
Address lsb	0xB0	
Quantity msb	0	It can be selected to read all or only part of the status data. When zero is used all status data is returned.
Quantity lsb	0-3	Note that quantity is as 16bit registers, but data can have 8bit, 16bit and 32bit values.
CRC lsb	0-255	Read only status data that is needed to keep com. fast.
CRC msb	0-255	

Read status 2 response

Data bytes	Value/range	Description
Slave address	1 – 247	
Read holding registers	3	
Byte count	1-6	
Starttimes msb	0-255	32bit starttimes counter show s how many times driver has started a motor. Byte 1.
Starttimes	0-255	Byte 2
Starttimes	0-255	Byte 3
Starttimes lsb	0-255	Byte 4
Drive hours msb	0-255	16bit drive hours counter show s how many hours driver has driven a motor. Byte 1.
Drive hours lsb	0-255	Byte 2.
CRC lsb	0-255	
CRC msb	0-255	

Control command

Data bytes	Value/range	Description
Slave address	1 – 247	
Write multible registers	16	
Address msb	0x03	Address 41001
Address lsb	0xE8	
Quantity msb	0	
Quantity Isb	1-2	
Byte count	2-4	
Bus mode	0-6	0=Bus not controlling direction, 1=Bus controls direction, 2=Bus control w ith timeout, stop at timeout, 3=Bus control w ith local buttons stop, 4=Both 2 and 3 in use. Returns 0 in bus mode 2 w hen timeout and in bus mode 3 w hen local stop and w ith both in mode 4. To continue, reset this by first setting bus mode to 0 and then again to w anted value.
Direction	0-3	0=off, 1=Forw ard, 2=Stop, 3=Backw ard, 4=Reset fault*
Speed	0-255	Motor speed. 0-255, 255 = 100%. This can be used to overwrite driver's own speed value. With 0 driver uses its own value from parameter, speed2 input or analog value depending on settings.
Current limit	0-255	Motor current limit value, 0-255. This can be used to overw rite driver's ow n current limit value. With 0 driver uses its ow n value from parameter or analog value depending on settings. During start ramp current limit is higher. Value 10= 1A. *
CRC lsb	0-255	
CRC msb	0-255	

*When resetting, clear this command after status msg fault code returns to 0. Some faults can't be reset like overvoltage, its on as long as overvoltage is present.

Control command response

Data bytes	Value/range	
Slave address	1 – 247	
Write multible registers	16	
Address msb	0x03	Address 41001
Address lsb	0xE8	
Quantity msb	0	
Quantity Isb	1-2	
CRC lsb	0-255	
CRC msb	0-255	

*EM-282 1=1A starting from bus minor v4.