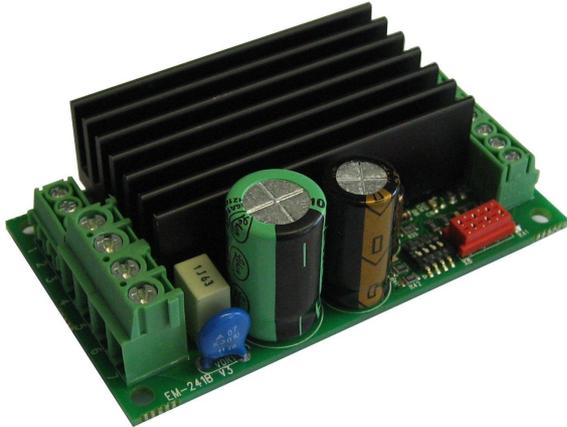


EM-241C-48V DC-MOTOR CONTROLLER 24-48V 10A



FEATURES

- small size
- high current output
- current limit
- zero current limit
- overvoltage brake
- speed setting
- flexible control inputs
- impulse / continuous mode
- rail base mountable
- digital parameter setting
- 48V version of EM-241C
- current limit setting input (new)
- freewheel options (new)
- 2 or 16kHz PWM freq. (new)
- prog ver C-v1.5
 - * eight input logic option
 - * overvoltage range increased
 - * analog speed input range set
- prog ver C-v1.9
 - * Serial control parameters

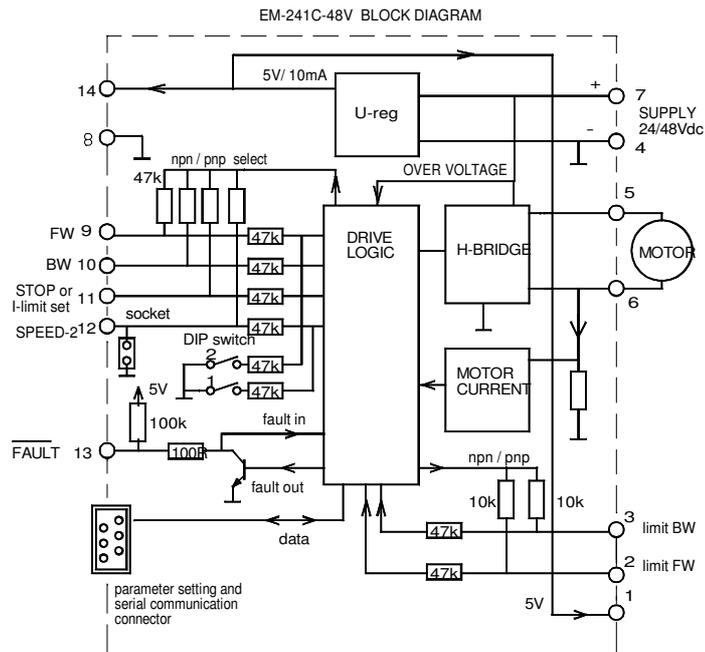
EM-241C-48V is a full bridge DC-motor starter for nominal voltage 24, 36 or 48V. It is designed to work with DC-motor in applications where some special functions are needed. Starter has adjustable acceleration and deceleration ramps, which make possible the smooth starts and stops. Adjustable current limit protects motor against overcurrent and it can also be used as an end-stop. This device has also two settable speeds, which are useful in positioning applications. Control inputs FW and BW start the forward and backward run. STOP is for the motor soft shut-down but there are also available individual limit inputs for FW and BW directions. SPEED-2 input activates preset speed-2, but it can also be used as input for analog speed control signal 0-5V. STOP input can be set to work as current limit setting. FAULT terminal has at the same time input and output function, the pin is normally high, but is pulled down in overheat and conditionally also in current trip situation. If FAULT-line is pulled down externally it will cause a stop and prevent the new start. For example, it is possible to link fault pins of several units together and achieve a synchronous stop. C-version includes two new parameter: freewheel options for release the rotor of motor. and pwm frequency select, but notice, that in silence 16kHz pwm frequency, the output current is smaller!

There are two selectable control modes, continuous and impulse. In continuous mode the motor runs as long as the control is active. In impulse mode a short comand starts the motor, and only a new impulse will change the status. There is also few special settings start-kick and auto reverse. The card has selectable input logics. Inputs are divided in two groups, control and limit -inputs. Groups can be individually set for NPN or PNP logic.

For parameters setting there is next options: EM-236 interface unit, EM-328 with EmenTool-Lite PC-program and EM-326 with EmenTool-App application for smartphone

TECHNICAL DATA (prog ver. 241C-48V v1.9)

- Supply voltage range nom. 24-48V / max. 20-60V
- Overvoltage limit adjustable 15-65V
- Start up voltage 14V, shutdown voltage 12V
- Idle current < 4mA
- Continuous current output when ambient temp is <50°C)
 - 10A at 100% speed / 7A at 5-99% speed pwm=2kHz
 - 7A at 100% speed / 4A at 5-99% speed pwm=16kHz
 - Peak (5s.) 25A at 2kHz pwm and 20A at 16kHz pwm
- Current limit adjustable 0.1-25A (at start max 30A)
- Overheat limit 100°C
- Start and stop ramp adjustable 0-5s
- PWM frequency 2kHz / 16kHz
- Speed input (speed-2) 0-1...0-5V = 0-100% pwm adjustable with parameter 4
- I-limit input (stop input) 0-5V = 0-20A
- Input control logic: high =4-30V, low=0-1V
- Control input impedances typ. 47kohm
- Limit FW / BW input imped. typ 10kohm
- Control input response time typ 5ms.
- Fault out. NPN open coll. max 30V / 50mA
- Fault in activates Uin < 1V (NPN)
- Motor and supply connectors 2.5mm
- Control connectors 1mm
- Dimensions 42x72x25mm
- Dimensions in DIN-rail base 45x80x45mm
- CE-tested for industrial environment (emc)
- Operating temp (Ta) -40...60°C
- Weight 75g



CONNECTIONS

Supply voltage must be filtered DC of 20-60V, and ripple should be less than 30% at full load.
CAUTION ! Wrong polarity can damage the unit.
CAUTION ! Unit doesn't have an internal fuse, so an external fuse should be added if fuse required.

FAULT-LED signal codes

- 1. power on one blink
- 2. current on limit led is lit
- 3. current trip fast blinking...
- 4. zero-cur trip long blink- short pause...
- 5. overvoltage 4 x blink -pause...
- 6. overheat short blink- long pause...
- 7. timeout 3 x blink + long blink...
- 8. fault input 2 x short + 1x long blink...

Limit inputs FW / BW

These inputs stop motor without ramp with dynamic brake
 But in control mode "2-speed" dynamic brake is enabled only when speed-2 is activated.
 If motor has stopped with limit switch the dynamic brake is at least 1s. active, also in case when freewheel is selected.

FAULT in/out

This NPN input pull down when fault. Combination can be selected with parameter 10.
 If this input is pulled down with externally, then it would disabled motor as long as pulled down.

SPEED-2 input

This input activates speed-2 when 2-speed mode is selected
 In analog speed modes this input work as speed set input

SERIAL PORT (red micromatch connector)

This is normally for parameter settings and monitoring with Ementool program or EM-interface units.
 But there is also availability for open protol control (Modbus)
 This option has own instruction guide.

SPECIAL INPUT FUNCTIONS (brackets in drawing)

Analog speed modes sets input as below, mode select with param. 5

- *Analog speed mode-1, pin12= speed set.
- *Analog speed mode-2 pin12= speed set, 9=direction, 10=pause

**Analog I-lim input can be enabled with set param. 6&7= 0

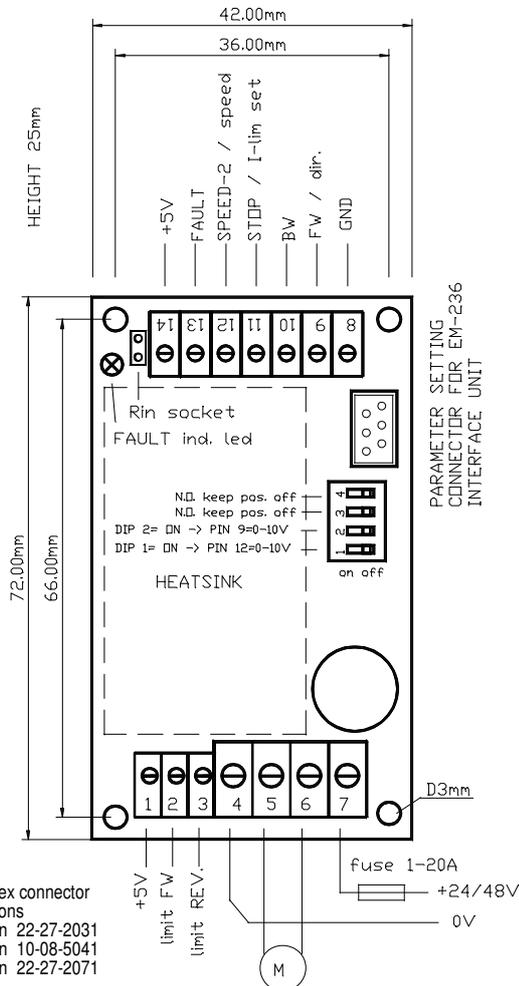
ADJUSTMENT AND SETTINGS (prog ver. EM-241C-48V v1.9)

Settings can be done with three interface device options.

1. EM-236 interface unit
 2. EM-328/-328A interface unit with EmenTool Lite PC-software
 3. EM-326 interface unit with EmenTool App smartphone application
- When using App you can set device-specific access code, which protects device against unauthorized smartphone connections.
 The access code can be reset with simultaneous FW and BW comand, when power switch on.

SETTABLE PARAMETERS 22pcs. (defaults in brackets)

- 1- command mode: 0,1 and 2 (0)
 0= continuous FW / REV
 1= impulse commands FW / REV. with stop
 2=impulse commands FW / REV without stop
- 2- start condition combinations: 0-3 (1)
 0= start both direction after I-trip and Stop
 1= start only opposite direction after I-trip
 2= start only opposite direction after Stop
 3= start only opposite direction after I- and Stop
- 3- input logic combinations 0-7 (0)
 PNP control with positive signal and input has pull down res.
 NPN control with negative signal and input has pull up res.
 N.C. = normally closed = opening contact will activate
 0= cont. PNP, limits PNP 4=cont. PNP, limits PNP N.C.
 1= cont. NPN, limits PNP 5=cont. NPN, limits PNP N.C.
 2= cont. PNP, limits NPN N.C. 6=cont. PNP, limits NPN
 3= cont. NPN, limits NPN N.C. 7=cont. NPN, limits NPN
- 4- running speed-1: 0-100% / 0-100 (100)
 If analog speed set is selected with parameter 5, then this parameter be can used for set the range of analog input
- 5- running speed-2: 0-100% / 0-100 (50)
 special parameter values of param. 5
 0= "speed 2-input" is used as analog 0-5V speed control input.
 1= FW direction is automatically "on" and FW input works as direction change input.
- 6- current limit FW: 0-25A / 0-250 (30)
- 7- current limit REV: 0-25A / 0-250 (30)
 notice! If both 6 & 7 is set = 0, then I-limit input is enabled, and works as current limit adjust input.
- 8- Trip combinations: 0-3 (1)
 0= no I-trip, no zero-current-trip
 1= only I-trip
 2= only zero-current-trip
 3= both I-trip and zero-current-trip
- 9- I-trip delay: 0-255ms / 0-255 (20)
- 10- Fault output combinations: 0-5 (1)
 0= I-trip and zero current won't cause fault output signal
 1= only I-trip causes fault output signal
 2= only zero current causes fault output signal
 3= both I-trip and zero currenT causes fault output signal.
 4 = overcurrent indication
 5 = "run" indication = pull down when motor run
- 11- overvoltage limit: 15-65V / 15-65 (60)
 Overvoltage can be caused by load driving the motor or when braking the speed down but supply can not accept the current back from driver. Exceeding the limit will cause the power stageset to free-wheel state, and if vottage still rises then powerstages shorted to brake motor more
 In battery supply use the brake current is charging the battery and the voltage will not normally rice.
- 12- load compensation: 0-255 / 0-255 (0)
 Load compensation (Rxl) improves low speed and start torgue, but too high compensation achieve unstable running.
 Run motor at low speed (30%) increase compensation with small steps until motor start behaviour unstable, then decrease value about 10%
- 13- timeout: 0-255s. / 0-255 (0=not in use) (0)
- 14- Reset for start and hour-counter 0/1 (0)
 selecting 1 and push SAVE => reset counters
- 15- start ramp: 0-5s / 0-500 (100)
- 16- stop ramp: 0-5s / 0-500 (100)
- 17- start-kick 0-200ms / 0-200 (0)
 This gives full drive at start and I-lim is 30A
 The start kick length is 0-200ms.
- 18- I-trip auto reversing 0-5s / 0-500 (0)
 Change automatically run direction when I-trip occurs
 the revesing time will select with this parameter
- 19- Freewheel options 0-3 (0)
 0= no freewheel
 1= freewheel when stopped
 2= freewheel during stop ramp.
 3= freewheel during stop ramp and if stopped
- 20- Pwm frequency 1=2kHz / 2=16kHz (1)
- 21 Serial line configuration, speed, parity, and number of stop bits (1)
 1 =9600bps 8N1 5 =19200bps 8N1
 2 =9600bps 8N2 6 =19200bps 8N2
 3 =9600bps 8E1 7 =19200bps 8E1
 4 =9600bps 8O1 8 =19200bps 8O1
- 22 Modbus address 1-247 (1)



MONITORABLE VALUES

- 1/5 Motor current 0-20A (0-200)
- 2/5 PWM-level-% 0-100% (0-100)
- 3/5 hour counter (max.65535h)
- 4/5 start counter (max.65535)
- 5/5 carry counter for start counter